

**Garant**
**Solid carbide ball nose slot drill, DLC, Ø f8 DC: 4mm**

**Order data**

Order number	207072 4
GTIN	4045197849724
Item class	11X

**Description**
**Version:**

With the latest generation of **DLC coating sp<sup>2</sup>**.

Tolerances: Radius contour = **±0.01 mm**.

**Note:**

**Successor product to No. 207070.**

**Technical description**

Recess Ø D <sub>1</sub>	3.7 mm
Shank Ø D <sub>s</sub>	4 mm
Overhang length L <sub>1</sub> incl. recess	36 mm
Feed f <sub>z</sub> for copy milling in short-chipping aluminium	0.03 mm
Flute length L <sub>c</sub>	13 mm
No. of teeth Z	2
Cutting edge Ø D <sub>c</sub>	4 mm
Overall length L	75 mm
Helix angle	45 degrees
Radius R	2 mm
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard

Type	W
Tolerance nominal $\varnothing$	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width $a_e$ for milling operation	0.03×D for copy milling
Shank	DIN 6535 HA to h6
Balance quality with shank	G 2.5 with HA
Through-coolant	no
Colour ring	yellow
Type of product	Ball-nosed slot drill

## User data

	Suitability	$V_c$	ISO code
Aluminium	Suitable	500 m/min	N
Aluminium (short chipping)	suitable	450 m/min	N
Alu > 10% Si	suitable	400 m/min	N
PMMA acrylic	Suitable	200 m/min	N
PE-HD	Suitable	160 m/min	N
PA 66	Suitable	200 m/min	N
PEEK	Suitable	150 m/min	N
PF 31	Suitable	130 m/min	N
PVDF GF20	Suitable	180 m/min	N
POM GF25	Suitable	160 m/min	N
PA 66 GF30	Suitable	150 m/min	N
PEEK GF30	Suitable	120 m/min	N
PTFE CF25	Suitable	160 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	300 m/min	N
Cu	Suitable	160 m/min	N

CuZn	Suitable	200 m/min	N
wet maximum	suitable		
wet minimum	Suitable		
dry	suitable only under restricted conditions		
Air	Suitable		